

# INDUSTRIAL CYLINDER HEATED DRYING IRONERS

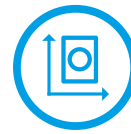
I  
RANGE

IR 50

IF 50

500MM

500MM



COMPACT  
DESIGN



EASY  
OPERATION



OPTIMIZED  
OUTPUT

senso-speed

EASYFOLD

## FEATURES

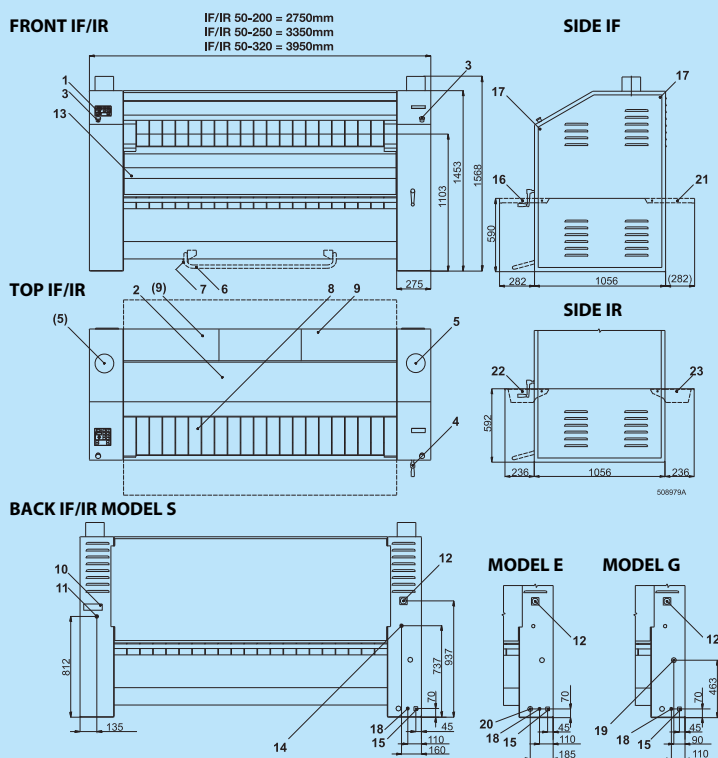
- Large surface contact with linen over an angle of 3000
- Finger protection and emergency button for more safety
- Durable Meta Aramid ironing belts
- Automatic cooldown
- Easy to operate microprocessor: 20 pre-set ironing programmes
- Indication of ironing speed and temperature
- Reverse mode possible
- IR model: front and rear output troughs
- IF model: front output table

- Variable setups for folding (IF)
- IF model: integrated length folder model
- Frequency-controlled motors
- Easy to remove lint filters
- Standard anti-static bar (IF)
- Easyfold® system requires less maintenance (no ribbons and rolls)
- Electric, gas or steam heating

## OPTIONS

- Foot pedal for easy stop and start operation
- Rear output table (IF)
- Chrome-plated cylinder for a better thermal conduction

TYPE		IF/IR50-200	IF/IR50-250	IF/IR50-320
ROLLER DIAMETER	mm	500	500	500
USEFUL ROLLER LENGTH	mm	2000	2600	3200
<b>HEATING</b>				
Electric heating	kW	38	55	65
Gas heating	kW	36	52	66
Steam heating	kg/h	49	68	88
<b>MOTORS</b>				
Roller motor	kW	0,37	0,37	0,37
Fan motor	kW	0,18/0,255	2x0,18/0,255	2x0,18/0,255
<b>IRONING CAPACITY*</b>				
Electrical & Gas heating	kg/h	80	95	120
Steam heating	kg/h	95	115	145
ROLLER SPEED	m/min.	1,5-8	1,5-8	1,5-8
<b>ELECTRIC CONNECTION</b>		380-415V 3AC+N 50/60 Hz, 208-240V 3AC 50/60 Hz 380-415V 3AC-N 50/60 Hz, 440V-480 3AC 60 Hz		
<b>DIMENSIONS</b>				
H×W×D	mm	1568x2750x1185	1568x3350x1185	1568x3950x1185
Net weight	kg	1290	1440	1680
<b>TRANSPORT DATA</b>				
Volume (packed)	m <sup>3</sup>	7,14	8,62	10,13
Packed H×W×D	mm	1900x2890x1300	1900x3490x1300	1900x4100x1300
Gross weight	kg	1520	1700	2000



- Control panel
- Upper cover
- Centralstop
- Manual drive of roller
- Exhaust ventilation
- Pedal used for starting/stopping belts movement (according to order, only for version OPL)
- Pedal microswitch (according to order, only for version OPL)
- Feeding belts/feeding table
- Cover of filter sieve
- Name plate
- Condense drain G 3/4" (only for version "S")
- Main switch
- Upper trough
- Steam supply G 3/4" (only for version "S")
- External protective connector
- Output tilting table - front
- Bolts of side cover
- Main supply of electric power
- Gas supply G 3/4" (only for version "G")
- Power supply for heating system (only for version "E")
- Output tilting table - rear (according to order)
- Output tilting trough - front
- Output tilting trough - rear

The Primus preserves the right to change the machines and the specification in this leaflet at any time, without prior notice. Details and photographs are only for information and never binding.

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